



ASSEMBLY INSTRUCTIONS

Volvo 740, 940

Read this before assembly!

Carfully check for dirt and particles in all pipes and hoses. Also check for dirt inside the filter. At smallest hesitation, clean and wipe everything thoroughly before assembly!

Check hoses for deformations, cracks or other leakage. The clamps should be in good condition or to be replaced. Please note, when fitting BSR air filter, do not tighten the air filter to hard, be gentle. Check before and after testdrive that everything are tight and firm.

Proposal of tools:

- Torx 30
- Catch, extender, socket 8, 10, 12 mm
- Hose clamp screwdriver 7mm



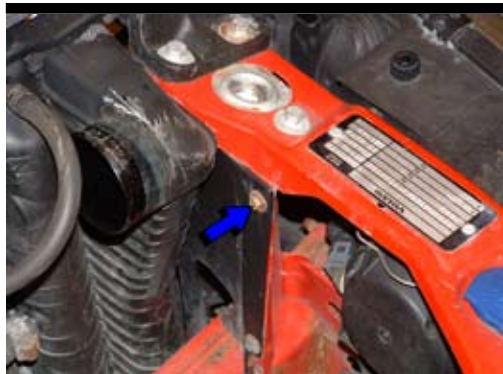
1. Material overview.



2. Disconnect the electrical plugs (red arrow). Disassemble the inlet hoses from MAS (mass air sensor) and intercooler (blue arrow).



3. Remove the screw as picture show. Pull the air filter box upwards to loosen. Turn hoses and wiring aside to remove the air filter box.



4. Remove the screw.



5. Open the air filter box.



6. Disassemble the MAS bracket from air filter box.



7. Remove bracket from MAS.



8. Attach MAS to the heat shield using the supplied screws, nuts and washers.



9. Mount the heat shield and secure as picture show.



10. Mount the inlet hoses to MAS and intercooler. Connect the electrical plugs to MAS and air valve. Attach BSR airfilter and tighten the hose clamp.